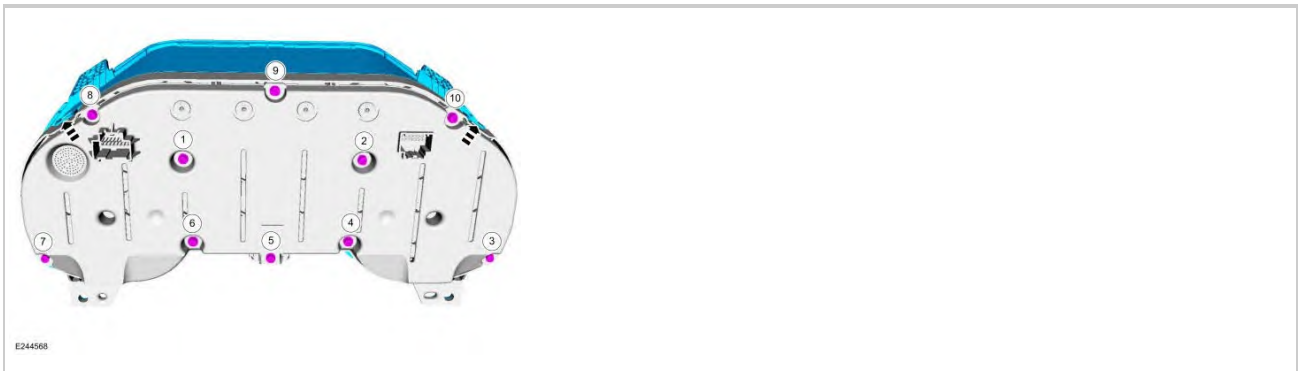


Remove the IPC. Refer to: Instrument Panel Cluster (IPC) .

2.

Remove the screws, release the tabs and remove the IPC.



REMOVAL AND INSTALLATION > INSTRUMENT PANEL CLUSTER (IPC) LENS > INSTALLATION

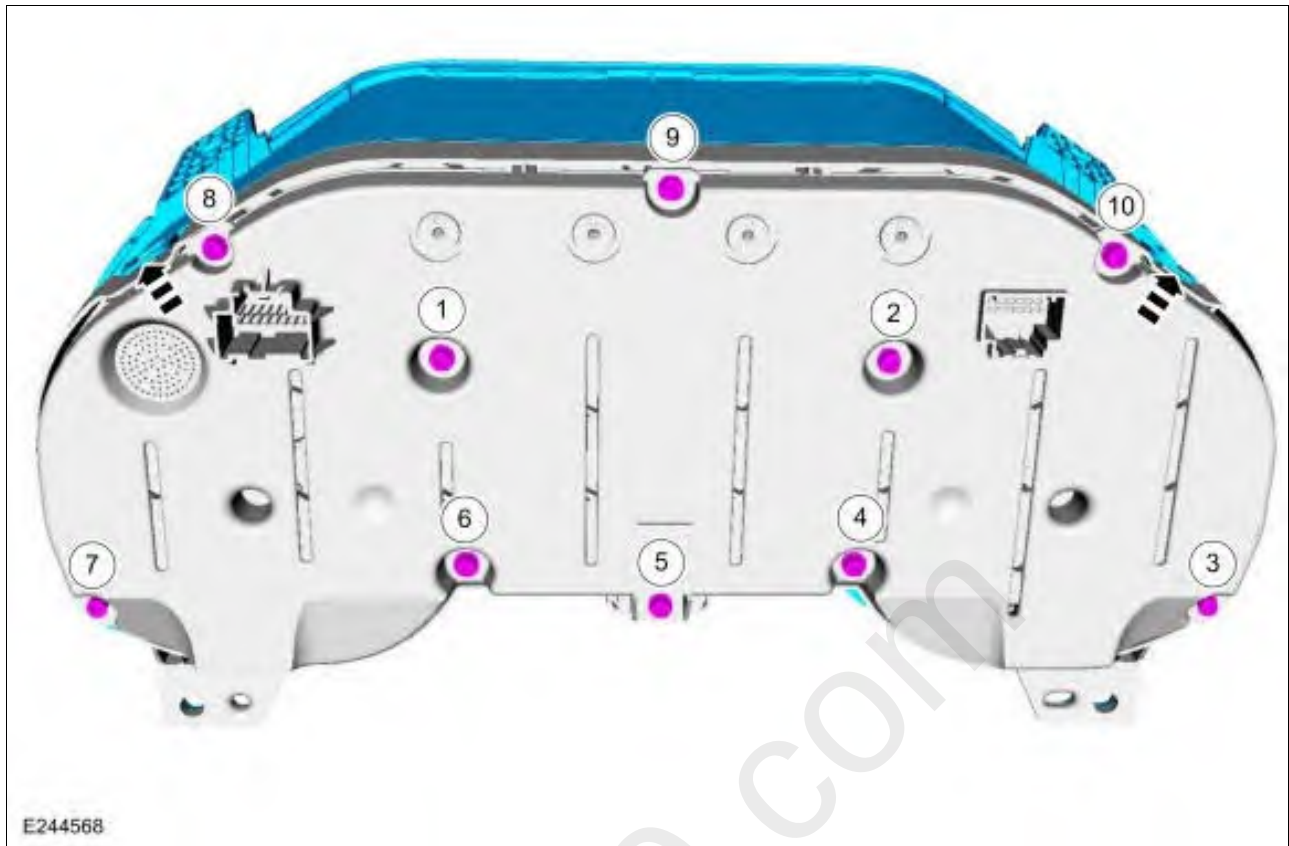
1.

Install the screws and torque in the sequence shown, ensure the tabs are seated.

Torque

: 10 lb.in (1.1 Nm)

Fig 1: Instrument Panel Cluster (IPC) Screws Tightening Sequence



Courtesy of FORD MOTOR CO.



2.

Install the IPC. Refer to: Instrument Panel Cluster (IPC) .